

Incident Learning: What happened?

- At around 10 AM on 12th March 2023 a piece of mentis grating fell from approximately 4 meters high as it came adrift and fell to grade on Plant 53 FCC structure.
- The Plant 53 operator was busy dipping the fresh catalyst hopper and had to step over the mentis grating to close the air valve to prepare to dip the fresh catalyst hopper, 53C-202.
- As the plant 53 operator was stepping over the mentis grating, with one foot on the concrete slab which supports the mentis grating, the grating came adrift and fell 4 meters to grade.
- No one was injured.



What are the learnings for implementation?

- Report all incidents to your Supervisor and submit a work request for any damaged railings, gratings and stairways for repairs to be conducted as soon as possible.
- Ensure areas that have damaged, or missing railings and gratings are barricaded to prevent access and possible injuries to others.